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Docket No. GCU-07-01  
Direct Testimony of William E. Powers**

1 **I. Qualifications**

2 I am a Registered Professional Mechanical Engineer in the State of California, a member  
3 of the American Society of Mechanical Engineers, and a member of the Air & Waste  
4 Management Association. I have over twenty years of experience in the fields of power  
5 generation and emissions testing.

6 I graduated from Duke University with a Bachelor of Science degree in Mechanical  
7 Engineering in 1978. I received a Master's degree in Public Health in Environmental  
8 Sciences from the University of North Carolina, Chapel Hill in 1981. During graduate  
9 school, I worked for the U.S. Environmental Protection Agency (EPA). After receiving  
10 my Master's degree, I went to work at the Naval Energy and Environmental Support  
11 Activity in Port Hueneme, California. My primary responsibilities included evaluating  
12 U.S. Navy shore installation power plants. In this capacity, my work on coal-fired power  
13 plants included emissions testing and combustion efficiency testing at coal units,  
14 including units at Camp Lejeune, North Carolina, and Charleston, South Carolina.  
15 Another aspect of my work was upgrading air emission control systems and testing their  
16 resultant performance.

17 At the Naval Energy and Environmental Support Activity, I was recognized as Engineer  
18 of the Year in 1986, and I was presented with the Department of Defense Productivity  
19 Excellence Award in 1985.

20 In 1989, I began work with ENSR, a consulting and engineering firm in Southern  
21 California that served primarily industry clients. As manager of air engineering and air  
22 emission measurements, I oversaw air emissions testing and worked as head of the air  
23 engineering group in ENSR's west coast office. My responsibilities included evaluations  
24 of combustion equipment and air pollution control equipment, Best Available Control  
25 Technology (BACT) evaluations, preparation of emission inventories and emissions  
26 testing. In 1991, I was recognized as Engineer of the Year at ENSR.

27 In 1993, I left ENSR to form my own consulting firm, Powers Engineering, which I have  
28 owned and operated ever since. At Powers Engineering, I have performed many emissions

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1 tests, emissions inventories and 40 to 50 BACT analyses and Lowest Achievable  
2 Emission Rate (LAER) analyses. I have also contributed to guidance documents  
3 prepared for 1) the Electric Power Research Institute on power plant air emission controls  
4 and air cooling and 2) private power developers on emissions limits and control options  
5 for coal- and natural gas-fired power plants. As a result, I am thoroughly familiar with  
6 current control technologies for air pollution sources including alternative coal  
7 combustion techniques.

8 I have been involved in detailed assessments of integrated gasification combined cycle  
9 facilities (IGCC) facilities for several years. I served as an expert for the cities of  
10 Houston and Dallas on IGCC as a fully commercial coal-burning alternative to the  
11 pulverized coal (PC) technology proposed by Texas Utilities (TXU) for eight 900 MW  
12 boilers in East Texas. In this capacity, I also analyzed East Texas as a candidate location  
13 for CO<sub>2</sub> sequestration due to the presence of mature oilfield CO<sub>2</sub> enhanced oil recovery  
14 opportunities and a deep saline aquifer underlying the entire region. I have also provided  
15 testimony addressing IGCC in proceedings respectively challenging the 1,500 MW  
16 Thoroughbred coal plant in Kentucky, the 500 MW Weston Unit plant in Wisconsin, and  
17 the 300 MW City Utilities coal plant in Springfield.

18 **II. Black & Veatch Analysis of Alternatives to Proposed Supercritical PC Plant**

19 Black and Veatch (B&V) conducted the Site Evaluation Study – Coal Technology  
20 Assessment for Alliant Energy in this case. The draft document was completed in March  
21 2007 and was written by B&V employee Sam Scupham (DR response No. 182). The  
22 study compared three alternatives: 600 MW supercritical pulverized coal (PC), 600 MW  
23 circulating fluidized bed (CFB), and 600 MW integrated gasification combined cycle  
24 (IGCC). The study concluded that supercritical PC had the lowest capital cost and busbar  
25 costs, and that IGCC had a slightly lower cost per ton of CO<sub>2</sub> removed if CO<sub>2</sub> capture  
26 retrofits would be necessary. The study states that “newly constructed supercritical PC  
27 boilers are currently being designed to provide main and reheat steam at 1,050 °F or  
28 higher. Advancements in metal alloys allow main steam temperature of 1,112 °F and  
29 reheat temperatures of 1,148 °F.” A supercritical PC with main and reheat steam  
30 temperatures of 1,050 °F is what B&V identifies as the most cost-effective option for

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1 Alliant Energy. PC units with main steam temperature of 1,112 °F are not identified as a  
2 separate ultrasupercritical (USC) PC technology.

3 Mr. Scupham of B&V also prepared the January 2007 Clean Coal Technology Selection  
4 Study for Florida Power & Light (FPL) in the Glades 2,000 MW power plant proceeding  
5 in that state. In this study the following technologies were evaluated: subcritical PC,  
6 ultrasupercritical PC (USC), CFB, and IGCC. The study defines USC as operating  
7 pressures exceeding 3,600 psig and steam temperatures approaching 1,100 °F.<sup>1</sup> B&V  
8 states that although use of USC would be a technology advancement in the U.S., based on  
9 document success of the technology in Europe and Japan USC is not a significant  
10 technology risk for FPL.<sup>2</sup> The study notes that the efficiency gain for increased steam  
11 pressure is not as great as that for increased steam temperature. The report includes a  
12 table listing 15 USC units with steam temperature at or above 1,100 °F. B&V determines  
13 that USC with steam pressure of 3,715 psig and steam and reheat temperatures of  
14 1,112/1,130 °F is significantly more cost-effective than any other option available to  
15 FPL.<sup>3</sup>

16 These two B&V technology assessments were written at almost the same time by the  
17 same author. Yet the suite of PC technologies evaluated is different in each case, and the  
18 most-cost effective technology is different as well. Great detail on the existing status of  
19 USC technology is provided in the FPL study as a precursor to identifying USC as  
20 decisively more cost-effective than other alternatives. This detailed analysis of USC is  
21 missing from the Alliant Energy analysis. USC is not even identified as a separate  
22 category of PC in the B&V study prepared for Alliant Energy.

23 A comparison of the two studies gives the impression that FPL had decided to move  
24 forward with USC and therefore had instructed B&V to promote the cost and efficiency  
25 advantages of USC in the study. In contrast, Alliant Energy did not intend to pursue USC  
26 at the Marshalltown site. B&V was apparently instructed to sidestep any discussion of

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<sup>1</sup> B&V, FP&L, Clean Coal Technology Selection Study, January 2007, p. 3-1.

<sup>2</sup> Ibid, p. 3-2.

<sup>3</sup> Ibid, p. 1-4.

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1 USC and to leave the impression that the supercritical PC design preferred by Alliant was  
2 state-of-the-art. This leads the reader of the B&V study for Alliant to a very different  
3 conclusion than is reached in the B&V FPL study.

4 B&V appears to have simply molded its engineering analysis to the wishes of the client  
5 in each case. As a result, little stock can be placed in the impartiality or technical validity  
6 of the June 2007 B&V analysis of the IGCC alternative to the proposed supercritical  
7 boiler. For example, B&V identifies GE and Shell technologies as inappropriate gasifier  
8 options for PRB, in the case of the GE gasifier, and for PRB with CO<sub>2</sub> capture, in the  
9 case of the Shell gasifier. B&V identifies that PRB has only been gasified in large  
10 quantities using ConocoPhillips E-Gas gasification technology, yet avoids any detailed  
11 analysis of the use of the ConocoPhillips gasification technology for this project.<sup>4</sup>

12 B&V states GE technology is not considered economical for PRB coal.<sup>5</sup> B&V states that  
13 the Shell dry gasifier is not cost-effective relative to water quench gasifiers if CO<sub>2</sub>  
14 capture is contemplated. B&V states that if CO<sub>2</sub> capture is added to the IGCC, there may  
15 be a technical preference to use quench gasifiers because they are better suited to the  
16 application.<sup>6</sup> If the one gasifier technology that is demonstrably appropriate for the  
17 situation at hand is not analyzed in detail in the IGCC study, which it is not, it is difficult  
18 to consider the B&V IGCC assessment as anything more than an obligatory technical  
19 submittal to justify a predetermined position that IGCC will not be used.

20 **III. Lack of Understanding of Potential Impacts of Unit 4 Cooling Tower**  
21 **Blowdown Discharge on Iowa River**

22 Alliant does not know the total dissolved solids (TDS) concentration in the Iowa River,  
23 either during periods of normal flow or extreme low flow. The primary pollutant in the  
24 blowdown that could negatively affect aquatic life under extreme low flow conditions is  
25 TDS. The extreme daily low water flow in Iowa River appears to be about 3 Mgd (4.8

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<sup>4</sup> B&V, Alliant Energy on behalf of WP&L and IPL, IGCC Technology Study – 2007 Update, Final Report, June 2007, p. 3-17.

<sup>5</sup> Ibid, p. 3-17.

<sup>6</sup> Ibid, p. 9-4.

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1 cfs) [B&V, Site Evaluation Study, Confidential Schedule B, p. 3-8]. Alliant indicates that  
2 as much as 1.1 million gallons per day (Mgd) of blowdown with a TDS as high as 2,500  
3 parts per million (ppm) could be directed to the Iowa River from proposed Unit 4. Water  
4 with a TDS concentration of 2,500 ppm is considered brackish and would be detrimental  
5 to freshwater aquatic life. Removing TDS from water requires expensive reverse osmosis  
6 technology. Alternatively this water could be injected into a subsurface saline aquifer, or  
7 dry cooling could be specified to eliminate the blowdown discharge altogether. All of  
8 these alternatives require significant investment. The lack of technical analysis on the  
9 part of Alliant regarding the impact of Unit 4 blowdown discharges on aquatic life in the  
10 Iowa River is a significant deficiency.

11 **IV. Volume of Makeup Water Being Dedicated to Unit 4 Is Significant**

12 B&V estimates a cooling tower makeup water demand of 4,700 gpm (B&V, Site  
13 Evaluation Study, Confidential Schedule B, p. 3-8). This is a bit less than 7 Mgd. This is  
14 greater than the water consumption of Marshall County's entire population, which is  
15 estimated at approximately 6 Mgd (DR response 170: 2006 population, 39,555; per capita  
16 water consumption, 151 gallons per day). The water consumption of proposed Unit 4 will  
17 be equivalent to that of a city of 40,000 people. As noted above, the Iowa River nearly  
18 runs dry under certain seasonal conditions. It is not clear that under all foreseeable  
19 conditions there is sufficient makeup water available for Unit 4 that would not involve a  
20 tradeoff with higher uses of that water, such as for crop watering during periods of  
21 extended drought. No analysis is provided by B&V to demonstrate that under extreme but  
22 foreseeable conditions of low water availability in the immediate area there will be  
23 adequate makeup water available for Unit 4 without potentially compromising higher use  
24 agricultural or potable water supply uses.

25 **V. Black & Veatch Air Cooling Analysis**

26 B&V appears to have applied the same "client oriented" approach to its assessment of the  
27 use of air cooling. Neither Alliant nor B&V know if the high TDS and high flowrate of  
28 cooling tower blowdown will have a substantive negative impact on aquatic organisms in  
29 the Iowa River during periods of extreme low flow. Yet no matter, the plant will use wet

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1 cooling and the river organisms will simply have to adapt to elevated salt concentrations  
2 when these organisms are already heavily stressed by high water temperature and reduced  
3 dissolved oxygen concentrations.

4 Alliant dismisses the relevance of the proposed dry-cooled 420 MW Dry Forks PC in  
5 Wyoming asserting that the region is arid and this is the only reason dry cooling has been  
6 specified for the project. The heaviest concentrations of dry-cooled power plants in the  
7 U.S. are Massachusetts, New York, and Nevada. The prevalence of dry cooling in  
8 Massachusetts and New York is in part due to a desire to protect rivers from unnecessary  
9 degradation due makeup water withdrawals or blowdown discharge directly to the river.  
10 The availability of water for use in cooling towers is not a primary issue in these two  
11 states.

12 The poor efficiency cited by B&V for dry cooling in DR response No. 169 is  
13 unsubstantiated and wrong. See June 2005 Powers EPRI/CEC cooling conference paper  
14 that compares the efficiency and cost of wet towers and dry cooling for a 500 MW PRB-  
15 fired supercritical PC plant in Wisconsin, with climate conditions almost identical to  
16 those at the Marshalltown, Iowa site. The paper is provided as **Attachment A**. The  
17 results of this paper were summarized in a March 2007 Power Engineering editorial on  
18 the use of dry cooling in new power plants. See **Attachment B**. The average annual  
19 efficiency penalty of a properly designed air-cooled condenser for the proposed Alliant  
20 PC unit would be 2 percent on an annual basis and less than 4 percent on hot summer  
21 days. B&V cites an efficiency penalty of 2.5 to 3 percent on an annual basis and 10  
22 percent on hot summer days. Ten (10) percent is an erroneous and obviously  
23 unacceptable number. No supporting citations or calculations are provided for the  
24 erroneous 10 percent efficiency loss value.

25 Again, B&V appears to be putting client interests ahead of solid engineering. The client  
26 apparently has no interest in considering the use of dry cooling, without yet knowing  
27 what impact the discharge of up to 1.1 Mgd of Unit 4 cooling tower blowdown with a  
28 TDS concentration of up to 2,500 ppm could have on Iowa River aquatic life during  
29 summertime low flow periods when power demand is generally highest. The objective of

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- 1 the B&V dry cooling analysis appears to be little more than a technical backfilling
- 2 exercise to support the client's predetermined desire to use a wet cooling tower at the site.
- 3 This concludes my testimony.